## **AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

## **LISTING OF CLAIMS:**

1. – 10. (Canceled)

- 11. (Currently Amended) The method heat exchanger of claim 12 30, wherein at least one wall comprises sheet copper with a thickness of from 0.3 to 0.8 mm.
- 12. (Currently Amended) A heat exchanger process for forming a flow-through chamber for a heat transfer medium according to the method of claim 30, comprising:

two-sheet-copper-walls having edges,

the walls having a plurality of approximately circular surface indentations between the edges,

the indentations being in contact and placed back to back to one another and defining connecting points,

the two sheet-copper walls being positively engaged by annular denticulations compression molded on the connecting points,

wherein the denticulations having a spacing on all sides from an edge of the indentation and being are disposed with a mutual spacing between the denticulations of from 10 to 50 mm.

13. (Currently Amended) The <u>method heat exchanger</u> of claim <u>12 30</u>, wherein the denticulations are disposed in at least one of rows and in a grid pattern.

14. - 21. (Canceled)

- 22. (Currently Amended) The <u>method heat exchanger</u> of claim 11, wherein the thickness is from 0.5 to 0.65 mm.
- 23. (Currently Amended) The <u>process heat exchanger</u> of claim 12, wherein the mutual spacing between denticulations is between 20 and 30 mm.

24. - 29. (Canceled)

30. (Previously Presented) A compression-molding sheet-metal joining method for producing a heat exchanger having a flow-through chamber for a heat transfer medium, comprising:

providing two sheet-copper walls;

shaping out indentations providing reinforcement by deformation of both sheet-copper walls;

disposing the two sheet-copper walls facing one another, the indentations in the sheet-copper walls being back-to-back to one another and in contact with each other, defining a plurality of connecting points; and punctate fastening the two walls to one another at the connecting points by compression molding annular denticulations inside the indentations with spacing on all sides from an edge thereof, the annular denticulations forming a positive engagement of the two sheet-copper walls with each other.

31. (Canceled)